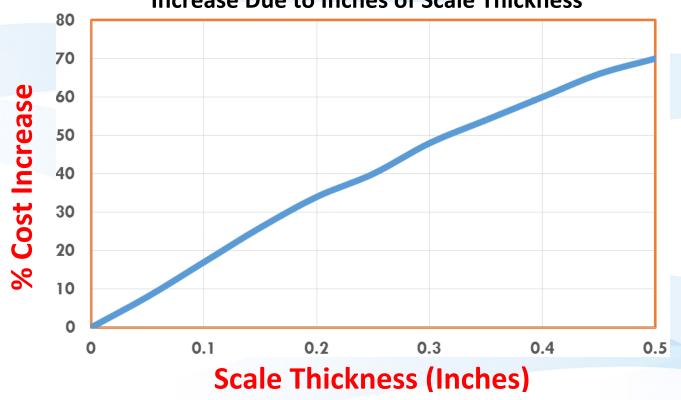


Effects of Scale Deposits on Boilers: Percent Fuel Cost Increase Due to Inches of Scale Thickness



NB: Additional Boiler Operating Costs may be incurred due to: purchase and disposal of chemicals used to remove scale deposits, boiler downtime and associated inconveniences, payment to contractor, boiler repair, and boiler depreciation due to corrosion, pitting, cleaning, expansion and other effects of scale.

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